PART NO. DCAE-736

	DIM. W	DIM. X	DIM. Y
WITH 3.875(98.4) LONG CAPACITOR	1.453-1.703 (36.9-43.3)	4.078-4.141 (103.6-105.2)	———
WITH 1.438(36.5) DIA. CAPACITOR	———	———	1.988-2.031 (50.0-51.6)
WITH 4.875(123.8) LONG CAPACITOR	1.953-2.203 (49.6-56.0	5.078-5.141 (129.0-130.6	———
WITH 1.813(46.1) DIA. CAPACITOR	———	———	2.344-2.406 (59.5-61.1

▲ DISCHARGE - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .046-.052 (1.2-1.3)
SWAGE TO .253-.256 (6.4-6.5) I.D.
X .719-.781 (18.3-19.8) AFTER ASSY.
PLUG, -2

▲ SUCTION - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0-8.1)
× .865-.885 (22.0-22.5)
PLUG, -3

▲ PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .0255-.0305 (0.6-0.8)
PLUG, -2

VIEW IN DIRECTION A

NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES / MILLIMETERS OR INCHES(MILLIMETERS)

AE

Q.A. SYMBOLS
✱ = CATEGORY I
▲ = CATEGORY II
▨ = CATEGORY III
= CATEGORY IV

A	32085
B	HA572-20
C	34461
D	34360
E	34690

LT	LC	CHANGE	DATE
G	—	Q.A. SYMBOLS & CHART ADDED #220704	HB 11/6/89
F	-	REDRAWN NO CHANGE #212377	HB 3-3-86

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DIS.CODE 340

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
BRODERICK 3-3-86	MYAUGHEY 1-3-90	BLANKEN	1"=2"	

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL NOTED

PART NO. DCAE-736

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